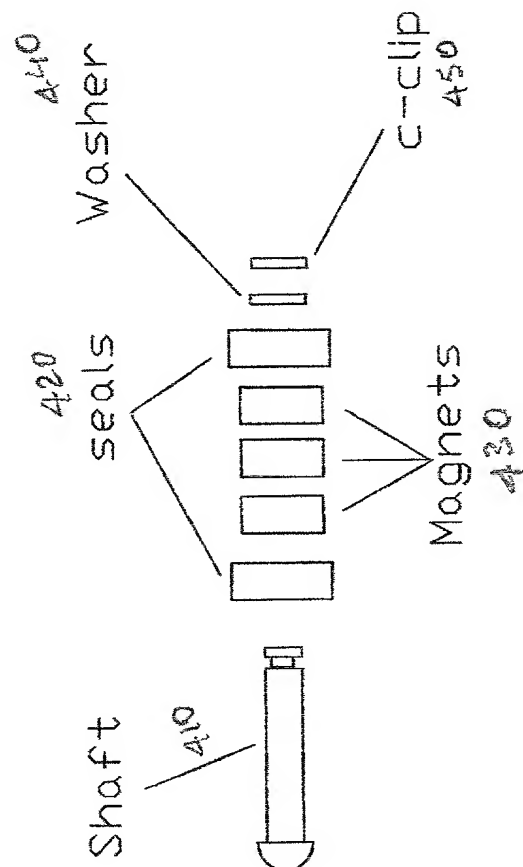
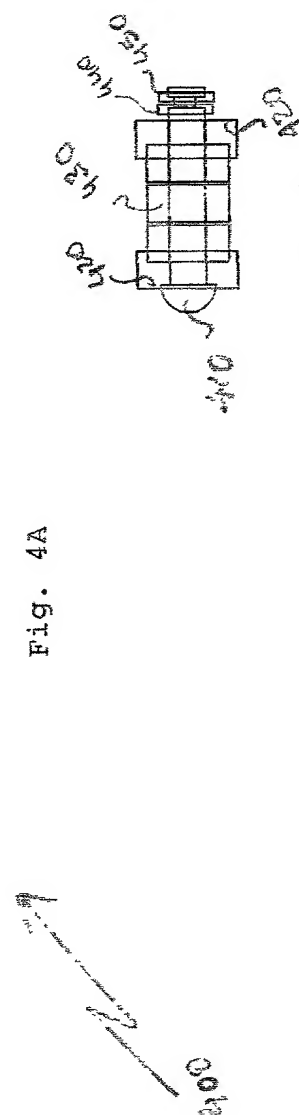
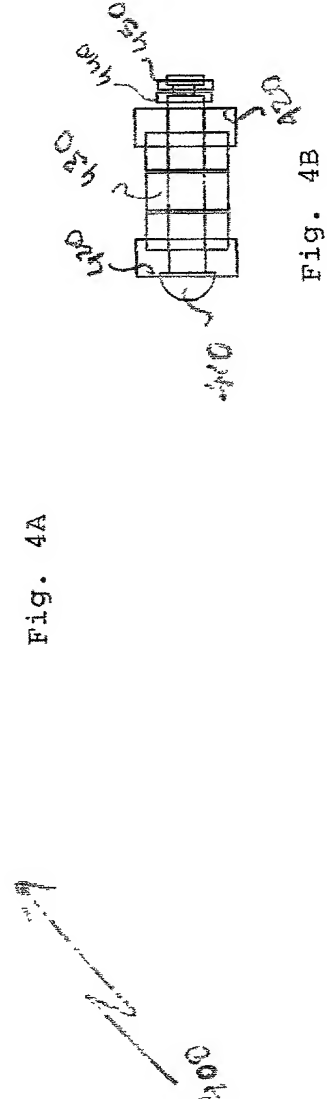


FIG. -3

25

 <p data-bbox="386 1530 453 1698">Shaft 410</p> <p data-bbox="339 1152 402 1257">420 seals</p> <p data-bbox="339 858 402 940">440 Washer</p> <p data-bbox="727 1152 794 1383">Magnets 430</p> <p data-bbox="696 837 761 984">C-clip 450</p> <p data-bbox="875 1215 924 1362">Fig. 4A</p>	<p>Piston Assemble Instructions</p> <p>Place the piston components onto the shaft, with the seals on open sides facing the magnets. Clip on the c-clip to hold the assembly together.</p>
 <p data-bbox="1159 858 1196 995">Fig. 4B</p>	<p>Drawing #: 4 Date: 10/14/01</p>



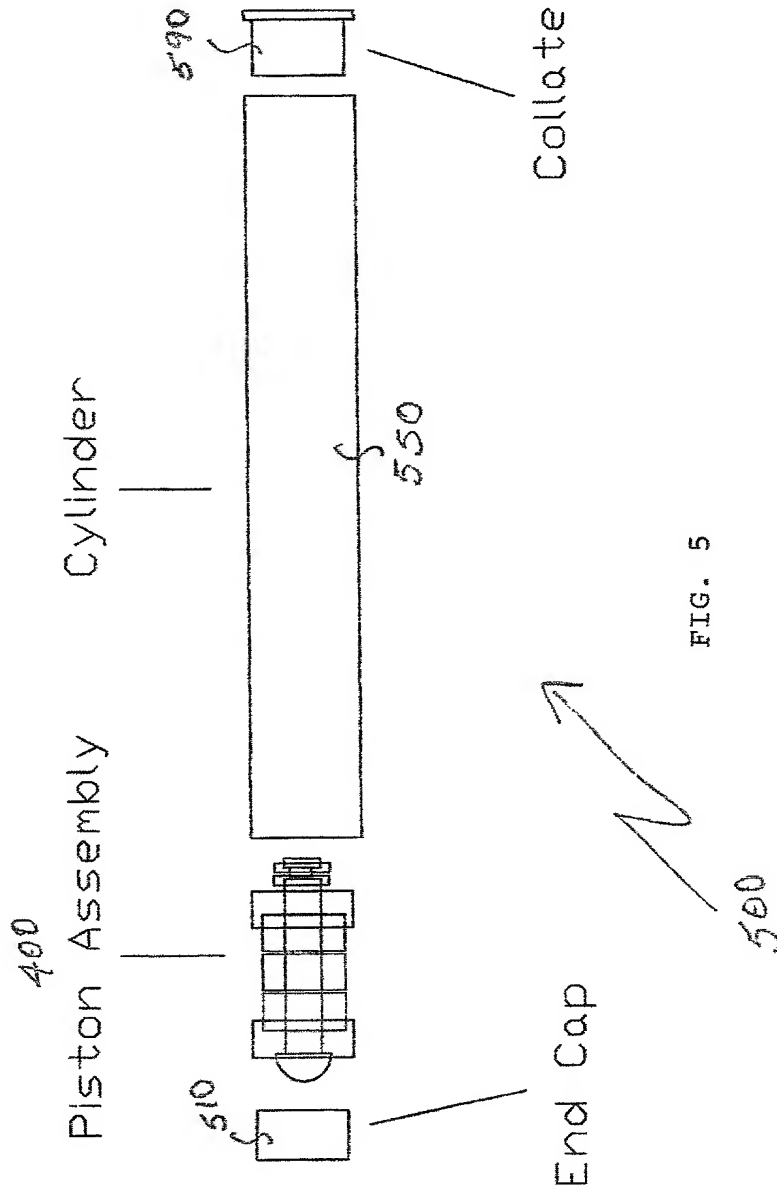
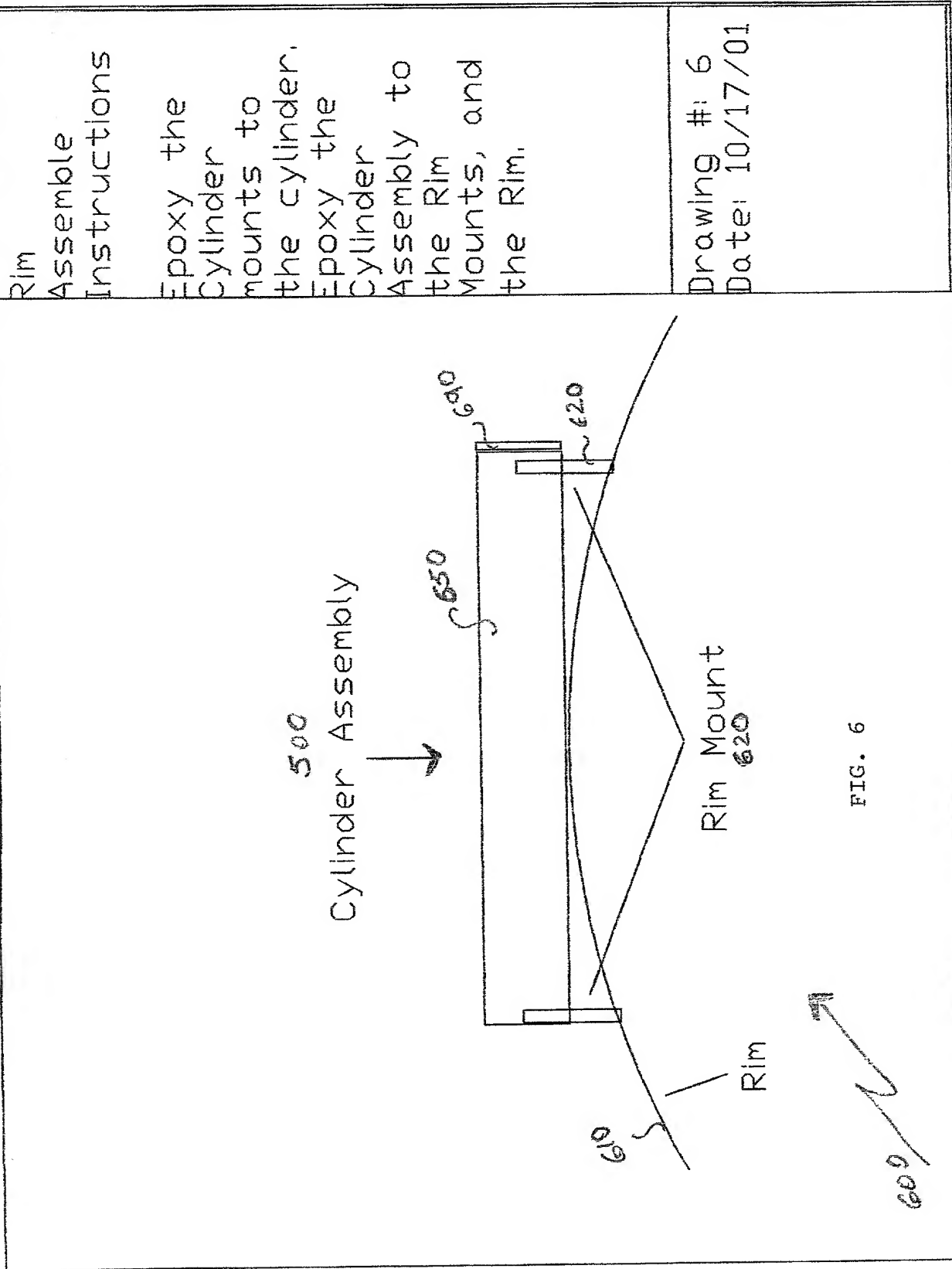


FIG. 5

Cylinder Assemble Instructions

press the
end cap into
one end of
the cylinder.
Insert the
piston. Press
the collet
into the
other end.

Drawing #: 5
Date: 10/17/01



Rim
Assemble
Instructions

Epoxy the
Cylinder
mounts to
the cylinder.
Epoxy the
Cylinder
Assembly to
the Rim
Mounts, and
the Rim.

Drawing #: 6
Date: 10/17/01